



**FLORIDA METAL PRODUCTS INC.  
MANUFACTURERS OF QUALITY BUILDING PRODUCTS  
RESIDENTIAL BUILDING PRODUCTS & MORE**

## **FLAMCO MIDWEST PAINTED ALUMINUM SPECIFICATIONS AND TECHNICAL DATA SHEET**

.012 PAINTED ALUMINUM  
.015 PAINTED ALUMINUM  
.0165 PAINTED ALUMINUM  
.019 PAINTED ALUMINUM (NOMINAL)  
.024 PAINTED ALUMINUM (NOMINAL)

SUBSTRATE: 3105 H28 or 3105 H26

### **COATING SPECIFICATIONS**

COATING: VALSPAR THERMOSETTING POLYESTER

GLOSS: 8-14 @ 60 DEGREES

FLEXIBILITY: 1-2T NO TAPE REMOVAL ON .019 ALUMINUM  
(VARIES WITH THICKNESS)

PENCIL HARDNESS: F-2H

REVERSE IMPACT: 1.5M METAL THICKNESS

DRY FILM THICKNESS: .70-.80 MILS